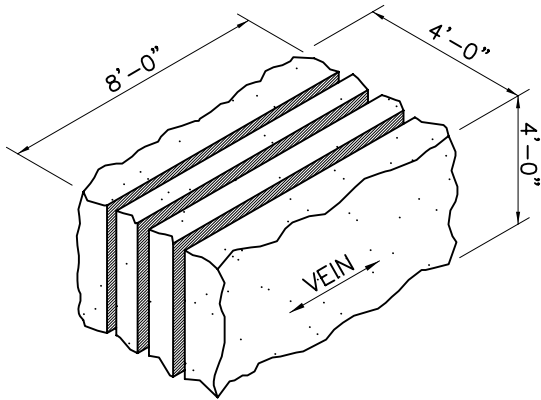
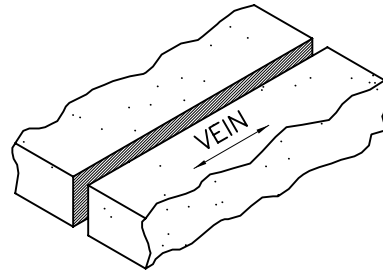


KASOTA RUBBLE

KASOTA RUBBLE IS PRODUCED BY SPLITTING A DOUBLE BED DEPTH SLAB (8") TO THE COURSE HEIGHT, THEN ROTATING THE PIECE 90° AND SPLITTING TO BED DEPTH (4"). THE RESULT IS AN IRREGULAR SHAPED PIECE BROKEN ON THREE TO FIVE SIDES WITH A SAWN BACK. COURSE HEIGHTS ARE A MIXTURE OF 20% 2"-5", 50% 5"-8", AND 30% 8"-11". LENGTHS ARE RANDOM FROM 6" TO 30".



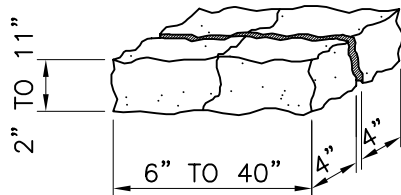
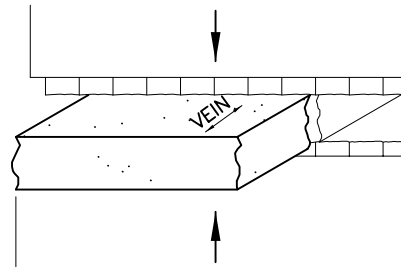
1. BLOCK IS CUT INTO 8" SLABS



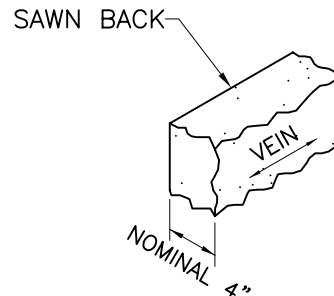
2. 8" SLABS ARE THEN CUT INTO STRIPS 24" TO 40" WIDE

3. THE STRIPS ARE THEN MECHANICALLY SPLIT USING A HYDRAULIC PRESS INTO LENGTHS OF 2" TO 11"

(RESULTING IN PIECES 8" HIGH X 24"-40" LONG X 2"-11" WIDE)



4. PIECES ARE THEN ROTATED 90° AND MECHANICALLY SPLIT AT 4" BED DEPTH.



AFTER THE SECOND SPLIT, PIECES END UP WITH 3 TO 5 ROUGH SIDES AND A SAWN BACK

